

# STRUCTURAL MONITORING SENSORS

# Technical Capabilities

- Force Sensors
- Weighing Load Cells







# ABOUT CROUZET

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Crouzet provides Switches & Sensors, Electromechanical Actuators, Electrical Control & Protection Equipment, Flight Control Equipment, Automation Controllers & Relays, and Instrumentation Services.

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# Compression sensor (0,5 kN $\rightarrow$ 20 MN)

The compression sensor only measures an axial force and returns information proportional to the force.

Manufactured in various materials, the sensor is rated up to 20 MN and can be used in any environment, even the most critical.

The compression cell is a strain gauge sensor that can be supplied with either an analogue or digital output.



# **MARKETS**







Marine



Handling



- > 500 N → 20 MN
- > Other on request

# **OUTPUT SIGNAL**

- > mV/V
- > CAN Open
- > CAN J1939
- > RS232 RS485
- > 0-10 V
- > 4-20 mA

# **ENVIRONMENT**

- > Sturdy
- > Immersible
- > Connectivity
- > Protection class

# **FUNCTIONS**

RANGE OF MEASUREMENTS

# > Redundant or non-redundant

# **MATERIALS**

- > 17-4 PH (H1025, H1150-D)
- > 15-5 PH (H1025)
- > 1.4418 + QT900
- > 30 CrNiMo 8 + QT
- > Titanium Ta6V
- > Inconel 718
- > Nitronic 50

- > EXi, ATEX
- > SIL/PL compatibility

MAIN CHARACTERISTICS	UNIT	VALUE
Metrological overload	% E.M	150
Breaking load	% E.M	> 300
Linearity error + hysteresis error	% E.M	± 0,25
Repeatability error	% E.M	± 0,1
Operating temperature	°C	-30 → +70
Compensated temperature	°C	-10 → +70
Storage temperature	°C	- 40 → +80
Temperature effect on zero	% E.M/°C	$< \pm 0.005$
Output temperature effect	%/°C	$< \pm 0.005$
Protection class	-	IP65, IP66, IP67, IP68



# **Wafer sensors** (500 daN → 1000 daN)

The wafer is a load cell designed for compression applications. This sensor only measures axial force.

The cylindrical steel load cell (with surface treatment) has a capacity of up to 1,000 daN. This sensor can be used in restricted environments due to its small size.

The sensor can be installed between a nacelle and its rotor.



# **MARKETS**







Lifting



Handling

Railway

# **RANGE OF MEASUREMENTS**

- > 500 daN → 1000 daN
- Other on request

# **OUTPUT SIGNAL**

- > mV/V
- > CAN Open
- > CAN J1939
- > RS232 RS485
- > 0-10 V
- > 4-20 mA

# **ENVIRONMENT**

- > Sturdy
- > Protection class

# **FUNCTIONS**

> Redundant or non-redundant

# **MATERIALS**

- > 30 CrNiMo 8 + QT
- > Autres sur demande

- > SIL/PL compatibility
- > EN280

MAIN CHARACTERISTICS	UNIT	VALUE
Metrological overload	% E.M	200
Breaking load	% E.M	> 400
Linearity error	% E.M	± 0,5
Hysteresis error	% E.M	± 0,25
Repeatability error	% E.M	± 0,1
Operating temperature	°C	-30 → +70
Storage temperature	°C	- 40 → +80
Temperature effect on zero	% E.M/°C	< ± 0,02
Output temperature effect	%/°C	$< \pm 0.04$
Protection class	-	IP65



# Tension & compression sensor

 $(1 \text{ kN} \rightarrow 1200 \text{ kN})$ 

The tension & compression sensor only measures an axial force and returns information proportional to the force.

Manufactured in various materials, the sensor is rated up to 1,200 kN and can be used in even the most critical environments.

The tension & compression sensor is a strain gauge sensor that can be supplied with either an analogue or digital output.



# **MARKETS**







Aerospace

Marine





Handling

Railway

# **RANGE OF MEASUREMENTS**

- $\rightarrow$  1 kN  $\rightarrow$  1200 kN
- > Other on request

# **OUTPUT SIGNAL**

- > mV/V
- > CAN Open
- > CAN J1939
- > RS232 RS485
- > 0-10 V
- > 4-20 mA

# **ENVIRONMENT**

- > Sturdy
- > Connectivity
- > Protection class

# **FUNCTIONS**

> Redundant or non-redundant

# **MATERIALS**

- > 17-4 PH (H1025, H1150-D)
- > 15-5 PH (H1025)
- > 1.4418 + QT900
- 30 CrNiMo 8 + QT
- > Titanium Ta6V
- > Inconel 718
- > Nitronic 50

- > EXi, ATEX
- > SIL/PL compatibility

MAIN CHARACTERISTICS	UNIT	VALUE
Metrological overload	% E.M	150
Breaking load	% E.M	> 300
Linearity error + hysteresis error	% E.M	± 0,25
Repeatability error	% E.M	± 0,1
Operating temperature	°C	-30 → +70
Compensated temperature	°C	-10 → +70
Storage temperature	°C	- 40 → +80
Temperature effect on zero	% E.M/°C	$< \pm 0.005$
Output temperature effect	%/°C	$< \pm 0.005$
Protection class	-	IP65, IP66, IP67, IP68



# Bending sensor (0,3 kN $\rightarrow$ 100 kN)

The bending sensor, also called beam sensor, is designed to measure a force perpendicular to its axis.

Cantilevered, it delivers a signal proportional to the force applied, using strain gauge technology.

The load cell is made of different materials and has a capacity of up to 100 kN. This sensor can be used in even the most critical environments.

The bending sensor can be supplied with an analogue or digital output.



# **MARKETS**





# **RANGE OF MEASUREMENTS**

- > 300 N → 100 kN
- > Other on request

# **OUTPUT SIGNAL**

- > mV/V
- > CAN Open
- > CAN J1939
- > RS232 RS485
- > 0-10 V
- > 4-20 mA

# **ENVIRONMENT**

- > Sturdy
- > Connectivity
- > Protection class

# **FUNCTIONS**

# > Redundant or non-redundant

# **MATERIALS**

- > Stainless steel
- > Aluminium
- > Steel + surface treatment

- > EXi, ATEX
- > SIL/PL compatibility

MAIN CHARACTERISTICS	UNIT	VALUE
Metrological overload	% E.M	150
Breaking load	% E.M	> 300
Linearity error + hysteresis error	% E.M	± 0,1
Repeatability error	% E.M	± 0,05
Operating temperature	°C	-30 → +70
Compensated temperature	°C	-10 → +70
Storage temperature	°C	- 40 → +80
Temperature effect on zero	% E.M/°C	< ± 0,01
Output temperature effect	%/°C	$< \pm 0,003$
Protection class	-	IP65, IP66, IP67



# **Load pins** (1000 N → 20 MN)

Load pins can be used either to measure loads and forces or as protection against overload. It is mounted in place of an existing axle.

This cylindrical load cell with axial or radial output can measure a load ranging from 1000 N to 20 MN and is made of various materials (mainly stainless steel). This makes the pin ideal for any type of environment, up to and including marine environments. It can be immersed.

The load pin is a strain gauge load cell that can be supplied with either an analogue or digital output. The measurement signal is proportional to the force acting on the pin.



# **MARKETS**



Handling

Aerospace



Machinery



# RANGE OF MEASUREMENTS

- > 1000 N → 20 MN
- Other on request

# **OUTPUT SIGNAL**

- > mV/V
- > CAN Open
- > CAN J1939
- > RS232 RS485
- > 0-10 V
- > 4-20 mA

# **ENVIRONMENT**

- > Sturdy
- > Immersible
- > Connectivity
- > Protection class

# **FUNCTIONS**

- > Redundant or non-redundant
- > Bi-directional (X, Y)
  - → Separate channels
  - → Digital: resulting and angle résultante et angle
- > Redundant bi-directional

# **MATERIALS**

- > 17-4 PH (H1025, H1150-D)
- > 15-5 PH (H1025)
- > 1.4418 + QT900
- > 30 CrNiMo 8 + QT
- > Titanium Ta6V
- > Inconel 718
- > Nitronic 50

- > EXi, ATEX
- > SIL/PL compatibility

MAIN CHARACTERISTICS	UNIT	VALUE
Metrological overload	% E.M	150
Breaking load	% E.M	> 300
Linearity error + hysteresis error	% E.M	± 0,5 - 2
Repeatability error	% E.M	± 0,25
Operating temperature	°C	-30 → +70
Compensated temperature	°C	-10 → +70
Storage temperature	°C	- 40 → +80
Temperature effect on zero	% E.M/°C	$< \pm 0.02$
Output temperature effect	%/°C	< ± 0,02
Protection class	-	IP65, IP66, IP67, IP68



# Torque shackle $(5 \text{ kN} \rightarrow 1200 \text{ kN})$

The torque shackle measures tensile forces.

The shackle is equipped with a torque pin with a capacity of up to 1,200 kN.

It is suitable for harsh environments (aerial and submarine off-shore, etc).



# **MARKETS**







# **RANGE OF MEASUREMENTS**

- $\rightarrow$  5 kN  $\rightarrow$  1200 kN
- > Other on request

# **OUTPUT SIGNAL**

- > mV/V
- > CAN Open
- > CAN J1939
- > RS232 RS485
- > 0-10 V
- > 4-20 mA
- > Wireless (2.4 GHz)

# **ENVIRONMENT**

- > Sturdy
- > Immersible
- > Connectivity (Wet-mate)
- > Protection class

# **FUNCTIONS**

# > Redundant or non-redundant

# **MATERIALS**

- > 17-4 PH (H1025, H1150-D)
- > 15-5 PH (H1025)
- > 1.4418 + QT900
- > 30 CrNiMo 8 + QT
- > Titanium Ta6V
- > Inconel 718
- > Nitronic 50

- > EXi, ATEX
- > SIL/PL compatibility

MAIN CHARACTERISTICS	UNIT	VALUE
Metrological overload	% E.M	150
Breaking load	% E.M	> 300
Linearity error + hysteresis error	% E.M	± 0,5 - 2
Repeatability error	% E.M	± 0,25
Operating temperature	°C	-30 → +70
Compensated temperature	°C	-10 → +70
Storage temperature	°C	- 40 → +80
Temperature effect on zero	% E.M/°C	< ± 0,02
Output temperature effect	%/°C	< ± 0,02
Protection class	-	IP65, IP66, IP67, IP68

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# **Wedge box** (5 kN → 200 kN)

The torque wedge box measures the force applied at the end of the cable (fixed point).

The standard wedge box is equipped with a load pin. The wedge box retains its mechanical characteristics. This solution is ideal as a replacement for a standard wedge box.



# **MARKETS**





# **RANGE OF MEASUREMENTS**

- $\rightarrow$  5 kN  $\rightarrow$  200 kN
- > Other on request

# **OUTPUT SIGNAL**

- > mV/V
- > CAN Open
- > CAN J1939
- > RS232 RS485
- > 0-10 V
- > 4-20 mA
- > Wireless (2.4 GHz)

# **ENVIRONMENT**

- > Sturdy
- > Protection class

# **FUNCTIONS**

# > Redundant or non-redundant

# **MATERIALS**

- > 17-4 PH (H1025, H1150-D)
- > 15-5 PH (H1025)
- > 1.4418 + QT900
- > 30 CrNiMo 8 + QT

- > EXi, ATEX
- > SIL/PL compatibility

MAIN CHARACTERISTICS	UNIT	VALUE
Metrological overload	% E.M	200
Breaking load	% E.M	> 400
Linearity error + hysteresis error	% E.M	± 0,5 - 2
Repeatability error	% E.M	± 0,25
Operating temperature	°C	-30 → +70
Compensated temperature	°C	-10 → +70
Storage temperature	°C	- 40 → +80
Temperature effect on zero	% E.M/°C	< ± 0,02
Output temperature effect	%/°C	< ± 0,02
Protection class	-	IP 65, IP 66, IP 67



# Multi axis sensors

The multi axis sensors can measure any or all of the three forces and moments of the mechanical torsor.

Manufactured from a variety of materials, the sensor can be used in even the most critical environments.

The multi axis sensors is a strain gauge sensor that can be supplied with either an analogue or digital output. It is supplied with its sensitivity matrix.



# **MARKETS**





Aerospace

Marine





Machinery

Energy

# RANGE OF MEASUREMENTS

# > Other on request

# **OUTPUT SIGNAL**

- > mV/V
- > CAN Open
- > CAN J1939
- > RS232 RS485
- > 0-10 V
- > 4-20 mA

# **ENVIRONMENT**

- > Sturdy
- Connectivity
- > Protection class

# **FUNCTIONS**

# > Redundant or non-redundant

# **MATERIALS**

- > 17-4 PH (H1025, H1150-D)
- > 15-5 PH (H1025)
- > 1.4418 + QT900
- > 30 CrNiMo 8 + QT
- > Titanium Ta6V
- > Inconel 718
- > Nitronic 50

# **CERTIFICATION**

> SIL/PL compatibility

MAIN CHARACTERISTICS	UNIT	VALUE
Metrological overload	% E.M	150
Breaking load	% E.M	> 300
Linearity error + hysteresis	% E.M	± 0,25
Repeatability error	% E.M	± 0,15
Operating temperature	°C	-30 → +70
Compensated temperature range	°C	-10 <b>→</b> +70
Storage temperature	°C	- 40 <del>→</del> +80
Temperature effect on zero	% E.M/°C	< ± 0,01
Impact température sur la sortie	%/°C	< ± 0,005

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# Static torque meters

A static torque transducer is a mechanical element whose function is to measure a torque between two parts. Frequently used for the control and calibration of screwdrivers and torque spanners.

Manufactured from various materials, the sensor has a capacity of up to 20,000 Nm and may be used in any environment.

The sensor is a strain gauge sensor that can be supplied with either an analogue or digital output.



# **MARKETS**



Aerospace



Marine





Handling

Railway

# **RANGE OF MEASUREMENTS**

# > 5 N.m → 20 000 N.m

# **OUTPUT SIGNAL**

- > mV/V
- > CAN Open
- > CAN J1939
- > RS232 RS485
- > 0-10 V
- > 4-20 mA

# **ENVIRONMENT**

- > Sturdy
- > Immersible
- > Connectivity
- > Protection class

# **FUNCTIONS**

# > Redundant or non-redundant

# **MATERIALS**

- > 17-4 PH (H1025, H1150-D)
- > 15-5 PH (H1025)
- > 1.4418 + QT900
- > 30 CrNiMo 8 + QT
- > Titanium Ta6V
- > Inconel 718
- > Nitronic 50

- > EXi, ATEX
- > SIL/PL compatibility

MAIN CHARACTERISTICS	UNIT	VALUE
Metrological overload	% E.M	150
Breaking load	% E.M	> 300
Linearity error + hysteresis error	% E.M	± 0,1
Repeatability error	% E.M	± 0,05
Operating temperature	°C	-30 → +70
Compensated temperature	°C	-10 → +70
Storage temperature	°C	- 40 → +80
Temperature effect on zero	% E.M/°C	$< \pm 0,005$
Output temperature effect	%/°C	$< \pm 0,005$
Protection class	-	IP65, IP66, IP67, IP68



# **Extensometers**

Strain sensors, also known as strain gauges or elongation sensors, are designed to measure the deformation of a part, component or structure. The device is mounted in parallel with the load to be measured and secured to its support with two screws. This sensor incorporates a temperature measurement to account for the difference in the coefficients of expansion of the sensor/support.

The strain sensor is a strain gauge sensor that can be supplied with either an analogue or digital output. The sensor's output signal is proportional to the deformation measured on the structure.



# **MARKETS**









RANGE OF MEASUREMENTS	OUTPUT SIGNAL	ENVIRONMENT
> ± 1000 μm/m	> mV/V > CAN Open > CAN J1939 > RS232 – RS485 > 0-10 V > 4-20 mA	<ul><li>Sturdy</li><li>Connectivity</li><li>Protection class</li></ul>
FUNCTIONS	MATERIALS	CERTIFICATION
> Redundant or non-redundant		

MAIN CHARACTERISTICS	UNIT	VALUE
Metrological overload	% E.M	150
Operating temperature	°C	-30 → +80
Storage temperature	°C	- 40 → +90
Protection class	-	IP67

# Note



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